产品说明书

Product Data Sheet



丁腈橡胶 Perbunan®3445C

产品描述
丁二烯与丙烯腈低温聚合的非污染型共聚物。

Product Description Butadiene-acrylonitrile copolymer, cold polymerized, non-staining stabilized.

产品特性 快速硫化,高模量,且具有优异的加工性能。

Characteristics Fast-curing, outstanding modulus, and easy processing.

用 途 特别适合用于模压橡胶制品如油封、O型圈、减震器、泵定子等,也适用于橡

Application 胶织物、胶管胶带、辊筒、胶板、鞋底等其他应用。

Preferably used for molded rubber parts such as oil seals, O-rings, vibration dampers and pump stators. It's also suitable for rubberized fabrics, hoses, belts, roll covers, sheets and shoe soles among other applications.

产品性能(Polymer Properties)

性能	单位	规格	检测方法
Property	Unit	Specification	Test Method
生胶门尼粘度 ML (1+4) 100℃,	MU	45±5	ISO289/ASTM D1646
Raw Mooney, ML (1+4) 100℃			(不过辊 unmassed)
结合丙烯腈含量(AN Content)	%	34.0±1.0	ISO 24698-1
挥发份(Volatile matter)	%	0.7max	ISO 248/ASTM D5668
总灰分(Total Ash)	%	0.8max	ISO 247/ASTM D5667

硫变性(Cure Characteristics)

测试配方依据 ISO 4658(6"开炼机混炼,采用标准工业参比炭黑 IRB9#),无转子硫化仪;温度 160 $^{\circ}$;微型模腔;振幅 \pm 0.5 $^{\circ}$;时间 30 分钟;无预热。

Test formulation according to ISO 4658 (6" mill mixing; based on IRB9#). MDR 160 $^{\circ}$ C, micro-dies, \pm 0.5 $^{\circ}$ arc, 30 min running time, no preheat.

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		典型值 Typical	
最小转矩	dN⋅m	-	ISO 6502 / ASTM D5289
(Minimum torque, M _L)			
测试 30 分钟后达到的转矩值	dN⋅m	-	ISO 6502 / ASTM D5289
(Torque value attained after 30 min, M_{H})			
达到最大转矩的 10%的硫化时间	min	-	ISO 6502 / ASTM D5289
(Time to a 10% of full cure from M_L , $t'10$)			
达到最大转矩的 90%的硫化时间	min	-	ISO 6502 / ASTM D5289
(Time to a 90% of full cure from M_L , t'90)			
包装(Packing)	25kg /包,胶块用 PE 膜包裹(PE 膜熔点 110 ℃ max.)		
	25kg bales wrapped in dispersible PE film (PE film melting point 110 ℃ max.)		
保质期(Shelf life)	不超过 35℃的干燥条件下,避免光照,从生产日期起算,保质期为 24 个月。		
	24 months from date of production at temperatures not exceeding 35℃ in dry conditions; exposure to light has to be avoided.		
产品安全性(Product Safety)	重要的安全信息和参考资料及可能需要的警示标签都能在安全资料表中找到。		
	Relevant safety data and references as well as the possibly necessary warning labels are to be found in the safety data sheet.		

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